

Test Values of Airolam Unicolor (UNI+) Laminate as per (EN438-3) | Thickness: 1.00mm

Properties		Test Result as per IS: 2046	Test Result as per IS: 2046	Test Result of AIROLAM
Length & Width Tolerance		5.4.6	+10 mm - 0 mm	+10 mm - 0 mm
Thickness Tolerance		5.3	±0.10	±0.05
Resistance to Surface wear				
(Revolution Minimum)		С	≥350	>1000
Resistance to immersion in Boiling	Increase in Thickness	D	≤ 12%	<6.25 %
water	Increase in Mass		≤ 10%	<5.75 %
Resistance to Dry Heat at 180°C	Gloss	Е	3	4
Appearance (Grade not worse Than)	Others		4	4
Dimensional	Machine		≤ 0.55%	<0.35
Stability at elevated	Direction	F		
temp. (Max. %)	Cross Direction		≤ 1.05%	<0.55
Resistance to Impact by Small –				
Diameter Ball (Spring Force)		Н	≥20N	22
Resistance to Scratching N (min)		L	≥2	>2
Resistance to Staining (Grade not Worse than)	Group 1 & 2	М	5	5
	Group 3 & 4		4	4
Resistance to Color change		N	6	6
In Xenon arc Light (min)			(Wool Standard)	(Wool Standard)
Resistance to Cigarette Burns				
Appearance (Grade not Worse than)		Р	3	3
Resistance to Steam Appearance (Grade not Worse than)		Т	4	4