

Test Values of AIROLAM as per EN438-3 | Thickness: 1 mm

Properties		Test Method as per EN - 438-2	Standard Value of CGS Grade	Test Value of Airolam CGS
Design No.				99998
Finish				MATT
Thickness Tolerance		Clause No.5	±0.10	0.03
Length & Width Tolerance			+ 10mm	+05mm
		Clause No.6	-0mm	-0mm
Resistance to immersion in Boiling water	Gloss	Cl N 12	≥Rating-3	- Rating-5
Appearance (Grade not worse Than)	Others	Clause No.12	≥ Rating-4	
Resistance to Water Vapour	Gloss	Clausa Na 14	≥ Rating-3	- Rating-5
Appearance (Grade not Worse than)	Others	Clause No.14	≥ Rating-4	
Resistance to Dry Heat at 180 °C	Gloss	Character No. 16	≥ Rating -3	- Rating-5
Appearance (Grade not worse Than)	Others	Clause No.16	≥ Rating-4	
Dimensional Stability at elevated temp.	Machine		≤ 0.75%	0.62
(Max. %)	Direction	Clause No.17		
	Cross	Clause No.17	≤ 1.25%	0.84
	Direction			
Resistance to Impact by Small –Diameter Ball		Clause No.20	≥ 15 N	20
Resistance to Cracking		Clause No.23	≥ Rating-4	Rating-5
Resistance to Staining (Grade not Worse than)	Group 1		≥Rating-5	Rating-5
	& 2	Clause No.26		
	Group 3		≥ Rating-4	Rating-5
Resistance to Cigarette Burns Appearance (Grade not Worse than)		Clause No.30	≥ Rating-3	Rating-4